



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6205G12131-3G
Job Sheet 184293



Part No: RBW6205G12131-3G

Job Qty: 2 ea

Part Name: Main Rotor Lever Tension Link Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/4/18

Job Tracking No:

Due Date: 12/17/18

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBW6205G12131-3G Rev H IPP Rev A 18.01.11 New issue DP Verify DD/ IPP Rev. B 18.08.31 New drawing DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Purchasing	2 pcs		12/17/18	0.00	0.00	Purchasing-Start Up		DEC 12 2018
105	Packaging	2 pcs		12/17/18	0.00	0.00	Packaging2		DEC 12 2018
115	QC	2 pcs		12/17/18	0.00	0.00	QC6		10-12-20
125	Large Fab	2 pcs		12/17/18	0.00	2.00	Large Fab 1		
135	QC	2 pcs		12/17/18	0.00	0.00	QC9	N/A	
136	QC	2 pcs		12/17/18	0.00	0.00	QC5		
145	Small Fab	2 pcs		12/17/18	0.00	0.50	Small Fab-4		
155	QC	2 pcs		12/17/18	0.00	0.00	QC5		
165	Packaging	2 pcs		12/17/18	0.00	0.00	Packaging3-1		DEC 21 2018
175	QC21-FG	2 Ea		12/17/18	0.00	0.00	QC21		

Part Op 90 - Issue P/O: 041265 Supplier: WEJAY ***SEE DWG FOR REQUIRED QTY OF EACH PART*** MANUFACTURE;
Descriptions: RBW6205G12131-3G-2, RBW6205G12131-3G-3, RBW6205G12131-3G-4, RBW6205G12131-3G-6, RBW6205G12131-3G-7, RBW6205G12131-3G-8, RBW6205G12131-3G-9, RBW6205G12131-3G-10, RBW6205G12131-3G-11 AS PER DWG -Certificate of conformity is required

125 - Weld RBW6205G12131-3G-1 assembly using RBW6205G12131-3G-2, RBW6205G12131-3G-3, RBW6205G12131-3G-4. Weld RBW6205G12131-3G-5 assembly using RBW6205G12131-3G-6, RBW6205G12131-3G-7, RBW6205G12131-3G-8.

145 - 1-Fabricate lanyard as per DWG. 2-Assemble as per DWG Sheet 1. 3-Cut -12, -13, -15 and -14 to fit as per note 2. 4-Assemble using RBW6205G12131-3G-11, -9, -10, -1, -5 as per DWG RBW6205G12131-3G.

oct 04. 2018 x 2 A K

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW6205G12131-3GP	Main Rotor Lever Tension Link Tool	2 pcs (1 ea)	90-Purchasing	5137185
3896T31	Ferule 1/16 X 3/8" - Aluminum	4 Ea (2 ea)	145-Small Fab	5084066
90985A113	SS quick release pin 1/4" x 1-1/2"	2 Ea (1 ea)	145-Small Fab	5068042
92196A341	Socket Head Screw 5/16"-24	4 Ea (2 ea)	145-Small Fab	5069441
CL-2-C	Lanyard Wire	1.6000 ft (.8 ea)	145-Small Fab	

66
53
00856 600

f137068



Container No: S137188



Part: RBW6205G12131-3G

Job No: 184293

Serial No/Batch: S137188

Revision: H

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 12/12/18

7168

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW6205G12131-3GP	Main Rotor Lever Tension Link Tool	2 pcs (1 ea)	90-Purchasing	S 137185
1374N22	Multipurpose Neoprene Rubber, Adhesive Back, with certificate, 12" X 12", 1/13" thk (40 A)	.2800 Ea (.14 ea)	145-Small Fab	S 119812
3896T31	Ferule 1/16 X 3/8" - Aluminum	4 Ea (2 ea)	145-Small Fab	S 084066
8445K66	Multipurpose Neoprene with Crisscross Texture, Adhesive Back, 12" X 12" 1/4" thk (50A)	.2040 Ea (.102 ea)	145-Small Fab	S 084066
8583K61	Rubber w/ Adhesive Back 50A durometer	.5000 sf (.25 ea)	145-Small Fab	S 119807
90985A113	SS quick release pin 1/4" x 1-1/2"	2 Ea (1 ea)	145-Small Fab	S 040833
92196A341	Socket Head Screw 5/16"-24	4 Ea (2 ea)	145-Small Fab	S 068042
CL-2-C	Lanyard Wire	1.6000 ft (.8 ea)	145-Small Fab	S 069441
D2856-600	Abrasion Strip 6" Wide (Per Foot)	1.1600 pcs (.58 ea)	145-Small Fab	S 093863
				F 137068

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Purchasing	RBW6205G12131-3GP	2	0	0
145-Small Fab	1374N22	0	2	0
	3896T31	4	622	0
	8445K66	0	3	0
	8583K61	1	5	0
	90985A113	2	5	0
	92196A341	4	13	0
	CL-2-C	2	474	0
	D2856-600	1	101	0

Part Specifications

Specifications could not be found.

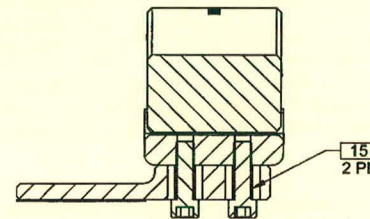
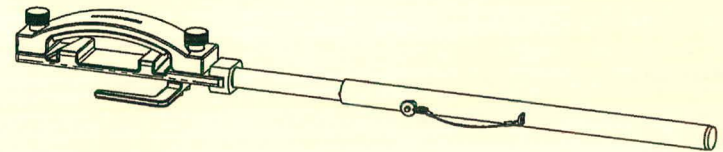
Plex 12/20/18 2:01 PM dart.boucher.sylvie

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Purchasing 145-Small Fab	RBW6205G12131-3GP	2	0	0
	3896T31	4	805	0
	90985A113	2	4	0
	92196A341	4	13	0
	CL-2-C	2	234	0
Part Specifications				
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Plex 10/4/18 3:37 PM dart.Lussier.Patrick

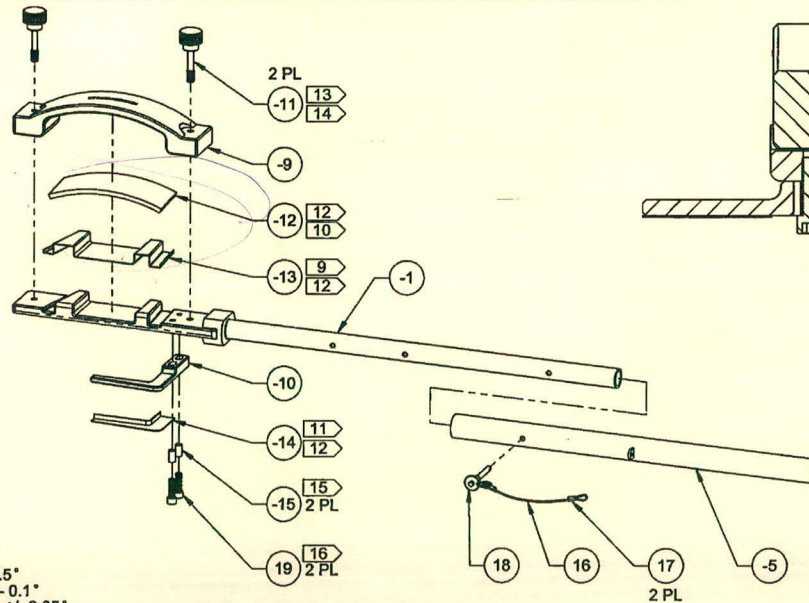
2297\$

ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6205G12131-3G-1	HANDLE WELDMENT
-5	1	RBW6205G12131-3G-5	EXTENSION HANDLE WELDMENT
-9	1	RBW6205G12131-3G-9	TOP
-10	1	RBW6205G12131-3G-10	FINGER
-11	2	RBW6205G12131-3G-11	KNOB
-12	1	RBW6205G12131-3G-12	TOP PROTECTION
-13	1	RBW6205G12131-3G-13	PLATE PROTECTON
-14	1	RBW6205G12131-3G-14	FINGER PROTECTION
-15	2	RBW6205G12131-3G-15	HEAT SHRINK TUBE
16	A/R	CARR-LANE#CL-2-C	STEEL LANYARD 1/16" DIA. X 9" LG.
17	2	McMaster#3896T31 OR EQUIV.	ALUMINUM WIRE ROPE COMPRESSION SLEEVE 1/16" DIA. X 3/8" LG.
18	1	McMaster#90985A113 OR EQUIV.	SS QUICK RELEASE PIN 1/4" DIA. X 1-1/2" USABLE LG.
19	2	McMaster#92196A341 OR EQUIV.	SS SOCKET HEAD SCREW 5/16"-24 X 1" LG.



RBW6205G12131-3G M/R LEVER TENSION LINK TOOL

17



NOTES:

1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1"
X.XX = +/- 0.01" / +/- 0.5"
X.XXX = +/- 0.005" / +/- 0.1"
X.XXXX = +/- 0.0005" / +/- 0.05"
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) BREAK SHARP EDGES: N/A

7) IDENTIFICATION: N/A

8) ASSEMBLE AS SHOWN.

9) APPLY ITEM -13 ADHESIVE SIDE ON ITEM -1 AND CUT EXCESS IF NECESSARY

10) APPLY ITEM -12 ADHESIVE SIDE ON ITEM -9 AND CUT EXCESS IF NECESSARY

11) APPLY ITEM -14 ADHESIVE SIDE ON ITEM -10 AND CUT PROFILE

12) ADDITIONAL LOCTITE 495 ADHESIVE MAY BE USED AS REQUIRED FOR ITEMS -12, -13 AND -14

13) APPLY LOCTITE NICKEL BASED ANTI SEIZE ON THREADS OF ITEM -9 AND ITEM -1 AND REMOVE EXCESS

14) INSTALL ITEM -11 HAND TIGHT

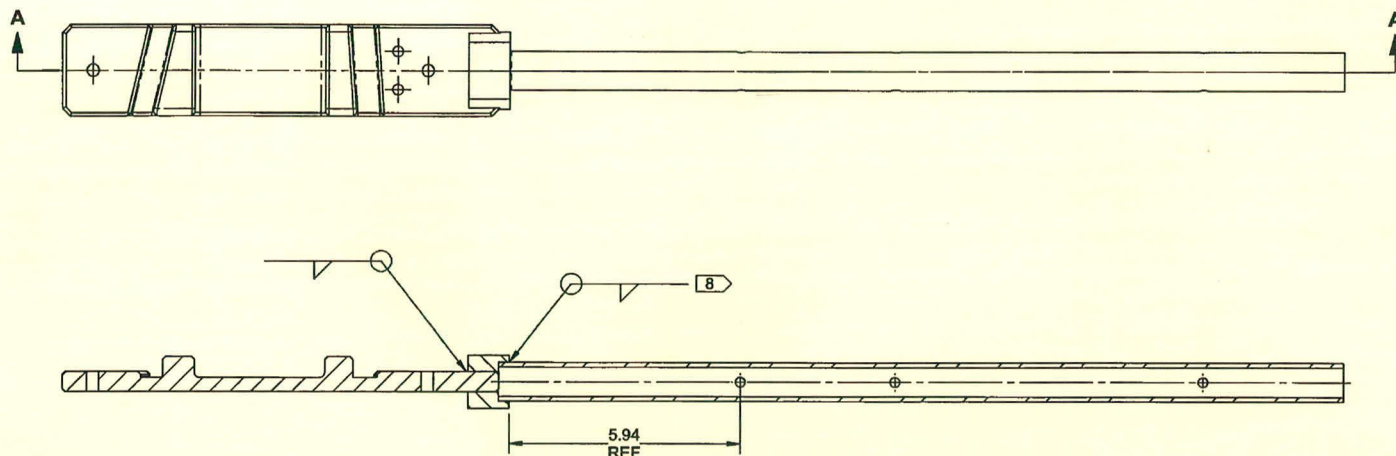
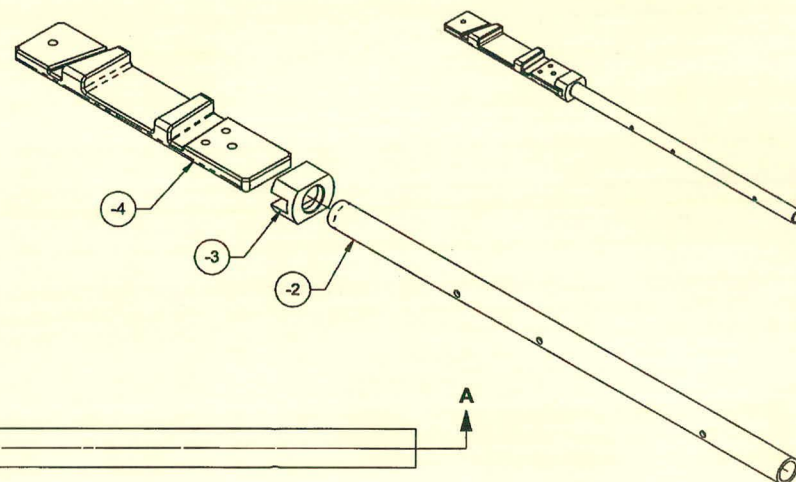
15) HEAT SHRINK ITEMS -15 ON ITEM 19 AS SHOWN

16) INSTALL ITEMS -19 HAND TIGHT

17) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

CHD DRAWING TEMPLATE. P/N CHANGED PER DART STANDARD. -29 RUBBER WITH ADHESIVE BACK FROM GASKET SPECIALTIES TO MCMaster-CARR #1374N27. -13 & -14 RUBBER WITH ADHESIVE BACK FROM GASKET SPECIALTIES TO MCMaster-CARR #1374N22. -4 ADDED .08 X 45 CHAMFER ALL AROUND. ENGRAVING REMOVED -8 ADDED .08 X 45 CHAMFER ALL AROUND. ADDED 0.16 X 45 CHAMFER. -10 ADDED .08 X 45 CHAMFER ALL AROUND. DIMENSIONS TOLERANCES CHANGED -2 MATERIAL SEAMLESS 304 SS CHANGED FOR MCMaster-CARR #89495K235, DIMENSION 1.000/0.998 CHANGED FOR 1.000 +/-0.002. -3 DIMENSION 1.0045/1.0025 CHANGED FOR 1.002 +/-0.002/-0. DIMENSION 0.623 +/-0.005/0 CHANGED FOR 0.520 +/-0.005/-0. CHAMFER ADDED, DIMENSION 1.95 CHANGED FOR 2.00 -6 MATERIAL SEAMLESS 304 SS CHANGED FOR MCMaster-CARR #89495K2 -7 DIMENSION 1.25 CHANGED FOR 1.19 -8 DIMENSION (0.543) CHANGED FOR 0.54 REF -11 DIMENSION 0.30 CHANGED FOR 0.29 +/-0.010, CHAMFER AND RADIUS ADDED SEE PREVIOUS PDF'S REV FOR INFO		18-754	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM		
DRAWN	VM		
CHECKED	ML		
MFG. APPR.	DP		
APPROVED	W		
DATE	8/30/2018		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. H	
TOOL PART # RBW6205G12131-3G		SHEET 1 OF 16	
TITLE M/R LEVER TENSION LINK TOOL		SCALE	
		NTS	
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ITEM #	QTY	PART #	PART TITLE
-2	1	RBW6205G12131-3G-2	HANDLE
-3	1	RBW6205G12131-3G-3	ATTACHMENT
-4	1	RBW6205G12131-3G-4	PLATE



SECTION A-A

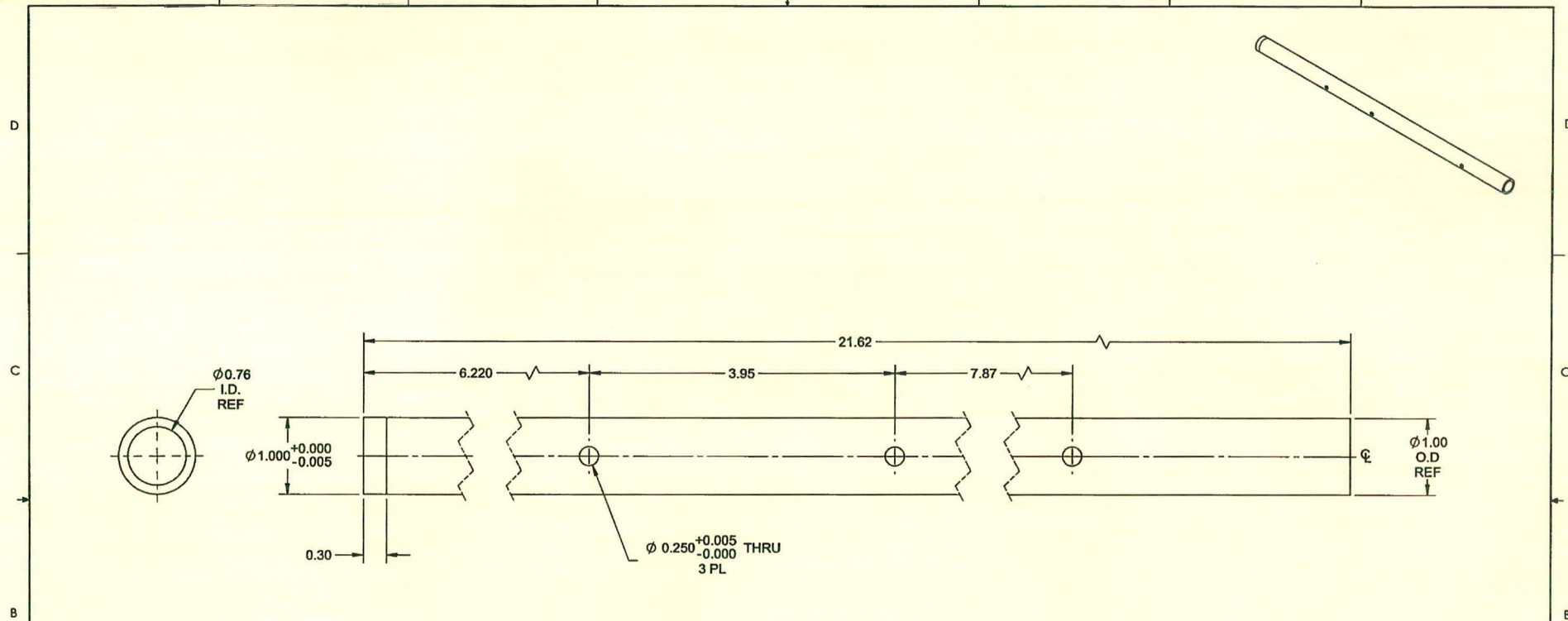
RBW6205G12131-3G-1 HANDLE WELDMENT

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1"$
X.XX = $\pm 0.01"$ / $\pm 0.5"$
X.XXX = $\pm 0.005"$ / $\pm 0.1"$
X.XXXX = $\pm 0.0005"$ / $\pm 0.05"$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A
- 8) ORIENTING AS SHOWN PRIOR TO WELD

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	ML	TOOL PART #	REV. H
MFG. APPR.	DP	RBW6205G12131-3G	SHEET 2 OF 16
APPROVED	VM	TITLE	SCALE
		M/R LEVER TENSION LINK TOOL	NTS
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8 7 6 5 4 3 2 1



RBW6205G12131-3G-2 HANDLE

NOTES:

- 1) MATERIAL: McMaster#89495K235 OR EQUIV
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

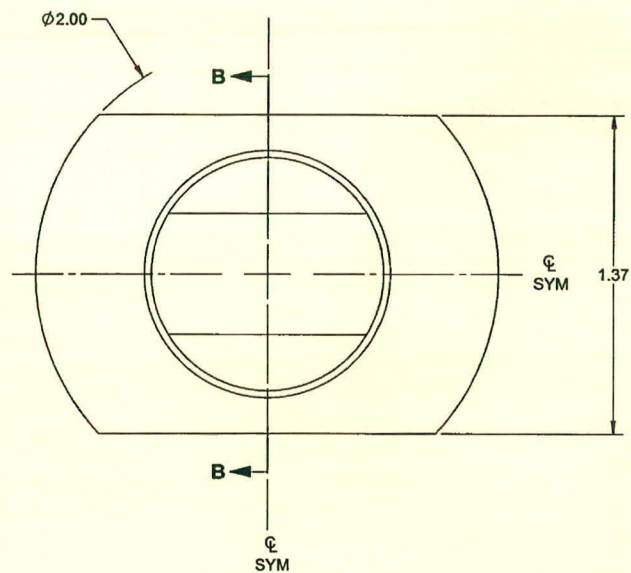
X.XX = +/- 0.01" / +/- 0.5°
 X.XXX = +/- 0.005" / +/- 0.1°
 X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

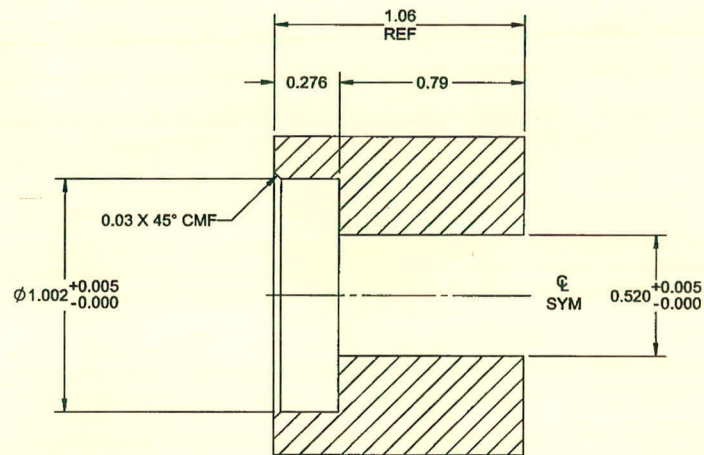
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005" TO 0.010"
- 7) IDENTIFICATION: N/A

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	ML	TOOL PART #	REV. H
MFG. APPR.	DP	RBW6205G12131-3G	SHEET 3 OF 16
APPROVED	WM	TITLE	SCALE
		M/R LEVER TENSION LINK TOOL	NTS
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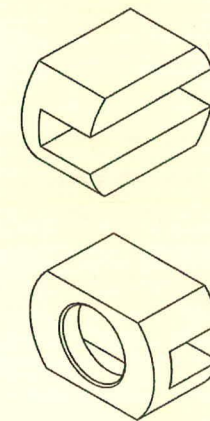
8 7 6 5 4 3 2 1



RBW6205G12131-3G-3 ATTACHMENT



SECTION B-B



NOTES:

1) MATERIAL: 303/304/316 STAINLESS STEEL

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°

X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

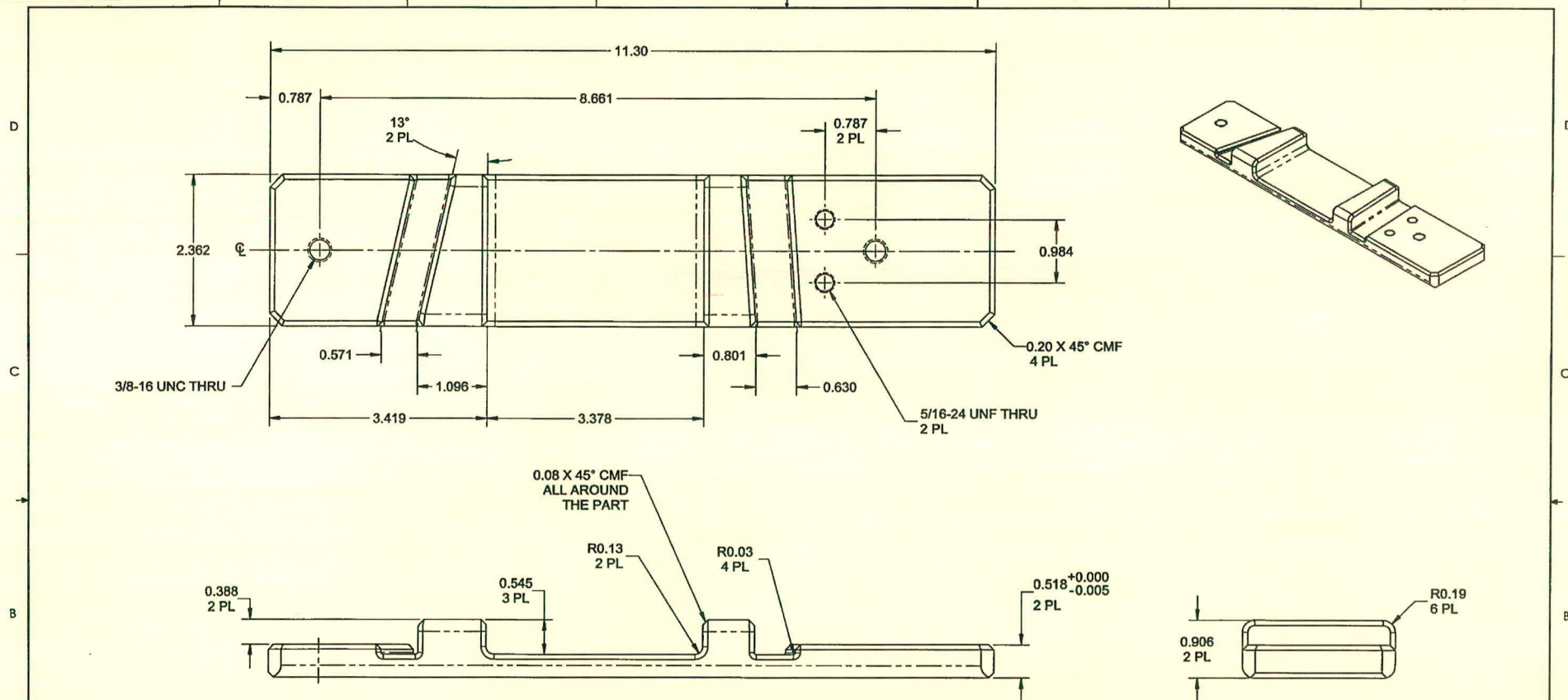
5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) BREAK SHARP EDGES: 0.005" TO 0.010"

7) IDENTIFICATION: N/A

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	ML	TOOL PART #	REV. H
MFG. APPR.	DP	RBW6205G12131-3G	SHEET 4 OF 16
APPROVED	VM	TITLE	SCALE
		M/R LEVER TENSION LINK TOOL	NTS
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8 7 6 5 4 3 2 1



RBW6205G12131-3G-4 PLATE

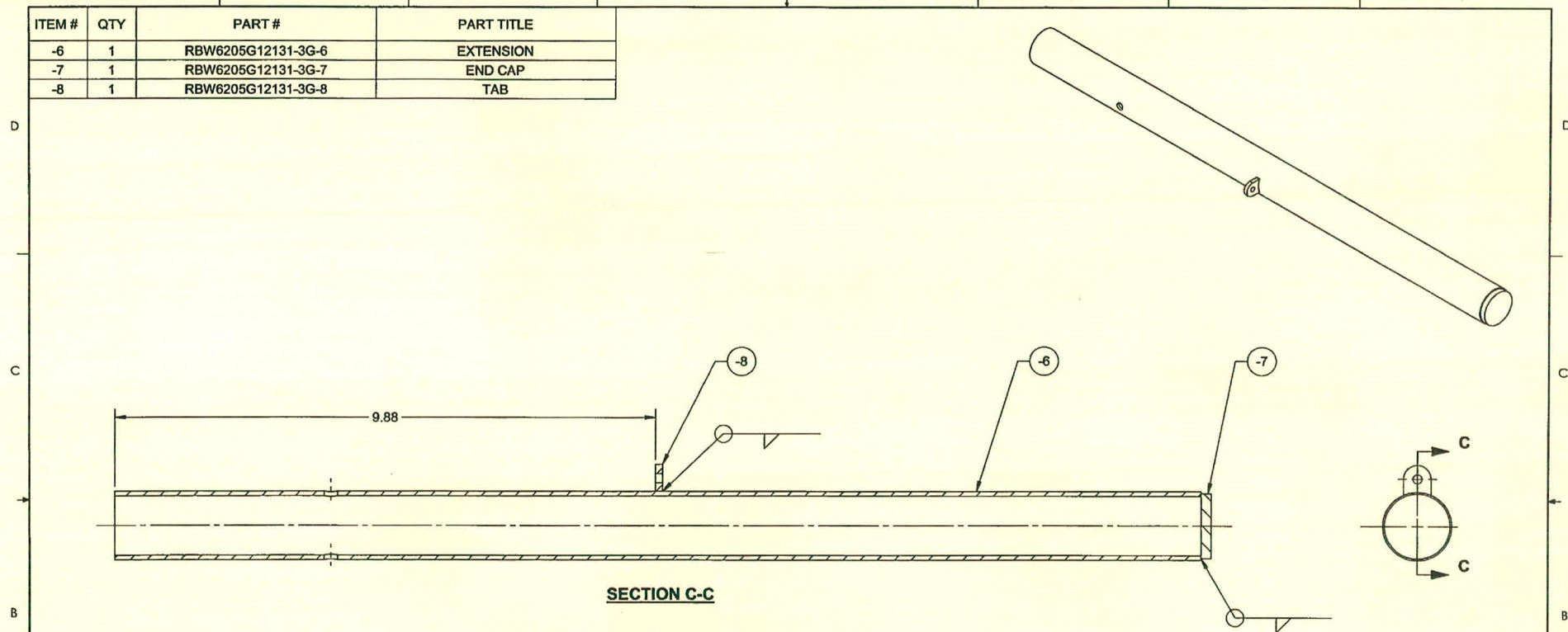
NOTES:

- 1) MATERIAL: 303/304/316 STAINLESS STEEL
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005" TO 0.010"
- 7) IDENTIFICATION: N/A

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	NL	TOOL PART #	REV H
MFG. APPR.	DP	RBW6205G12131-3G	SHEET 5 OF 16
APPROVED	VM	TITLE	SCALE
		M/R LEVER TENSION LINK TOOL	NTS
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8 7 6 5 4 3 2 1

ITEM #	QTY	PART #	PART TITLE
-6	1	RBW6205G12131-3G-6	EXTENSION
-7	1	RBW6205G12131-3G-7	END CAP
-8	1	RBW6205G12131-3G-8	TAB



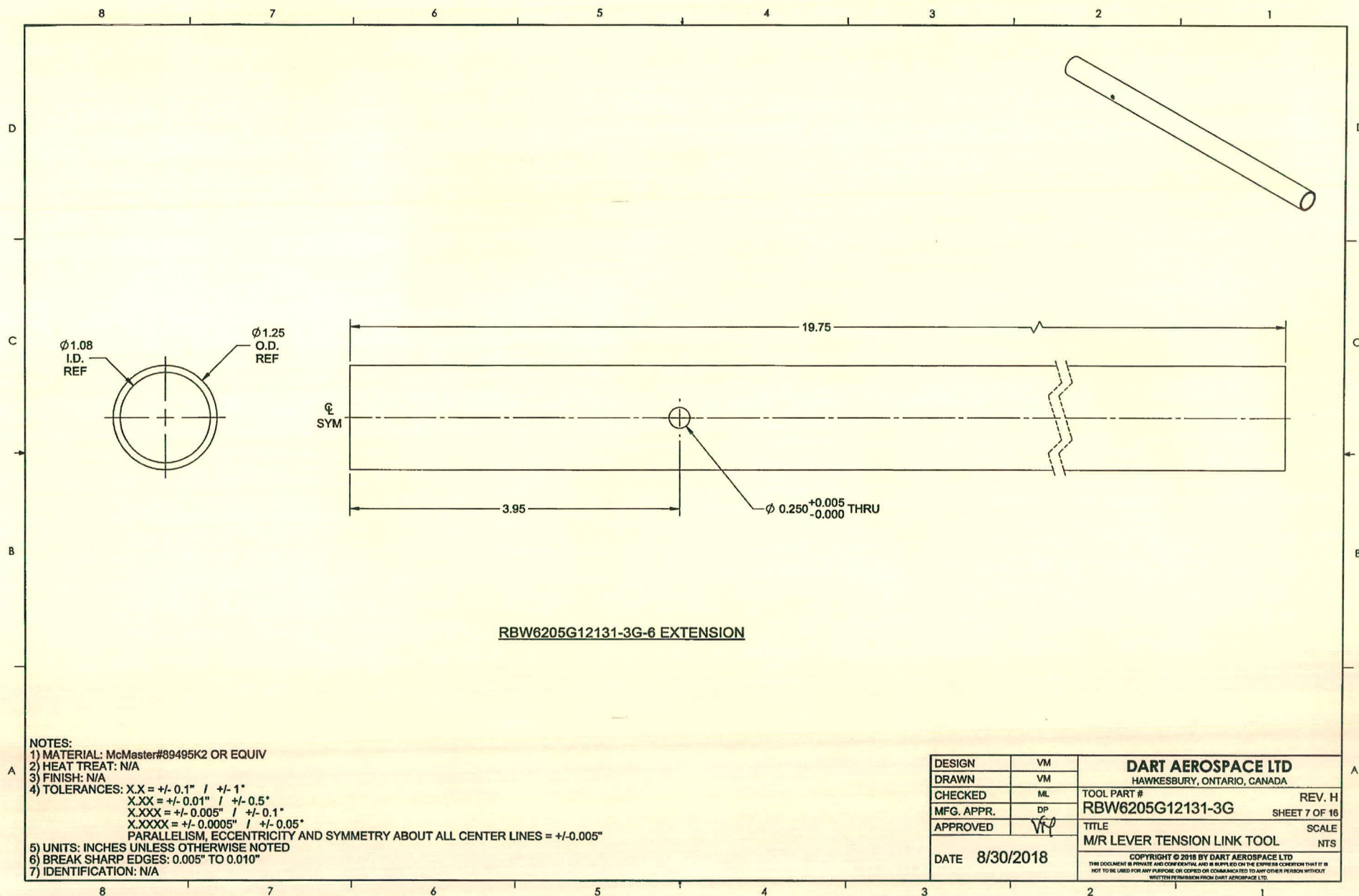
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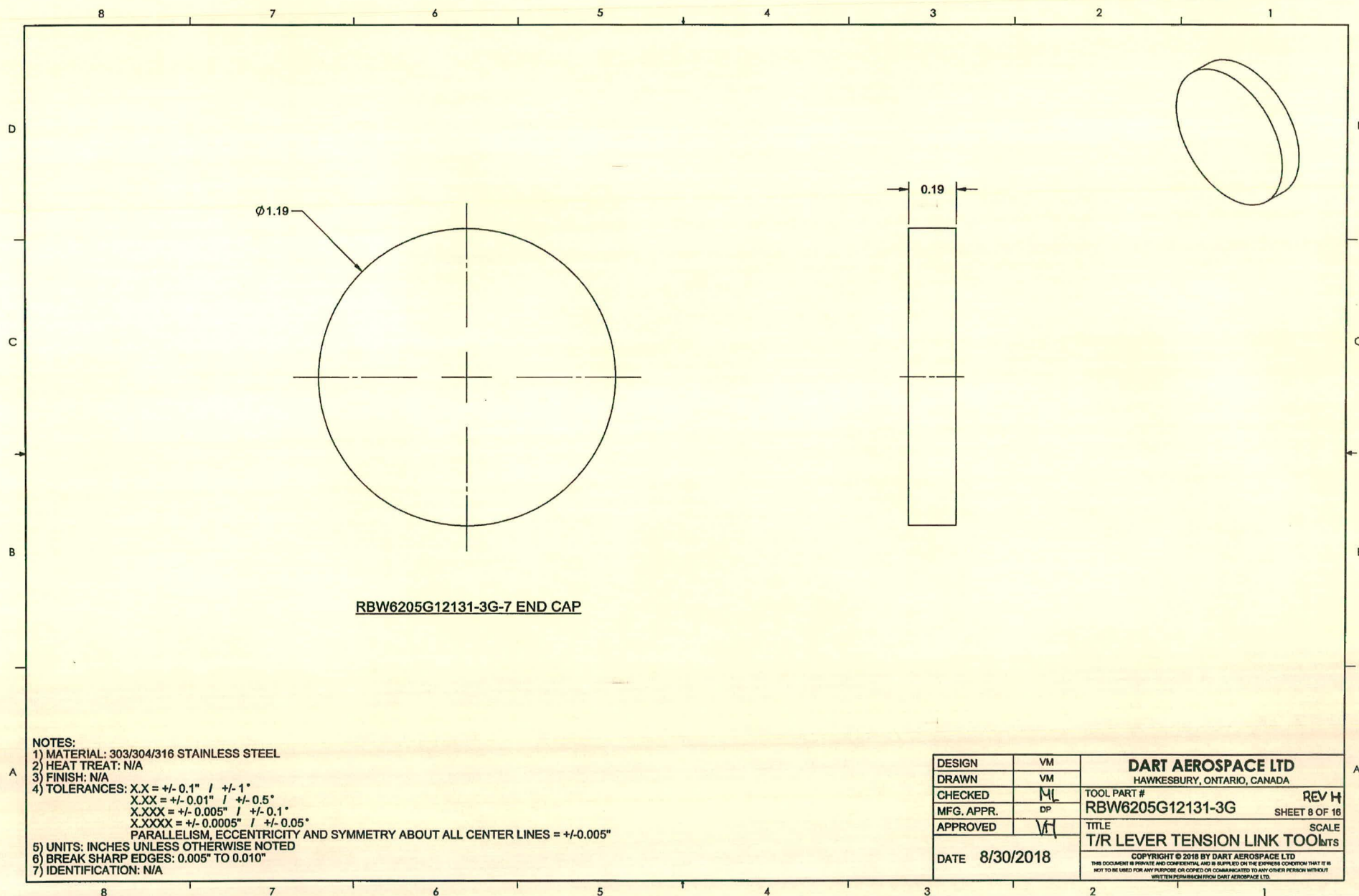
RBW6205G12131-3G-5 EXTENSION HANDLE WELDMENT

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1^\circ$
X.XX = $\pm 0.01"$ / $\pm 0.5^\circ$
X.XXX = $\pm 0.005"$ / $\pm 0.1^\circ$
X.XXXX = $\pm 0.0005"$ / $\pm 0.05^\circ$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A

DESIGN	VM	DART AEROSPACE LTD	
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ML	TOOL PART #	REV. H
MFG. APPR.	DP	RBW6205G12131-3G	SHEET 6 OF 16
APPROVED	VM	TITLE	SCALE
DATE	8/30/2018	M/R LEVER TENSION LINK TOOL	NTS
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NOTES:

1) MATERIAL: 303/304/316 STAINLESS STEEL

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°

X.XXXX = +/- 0.0005" / +/- 0.05°

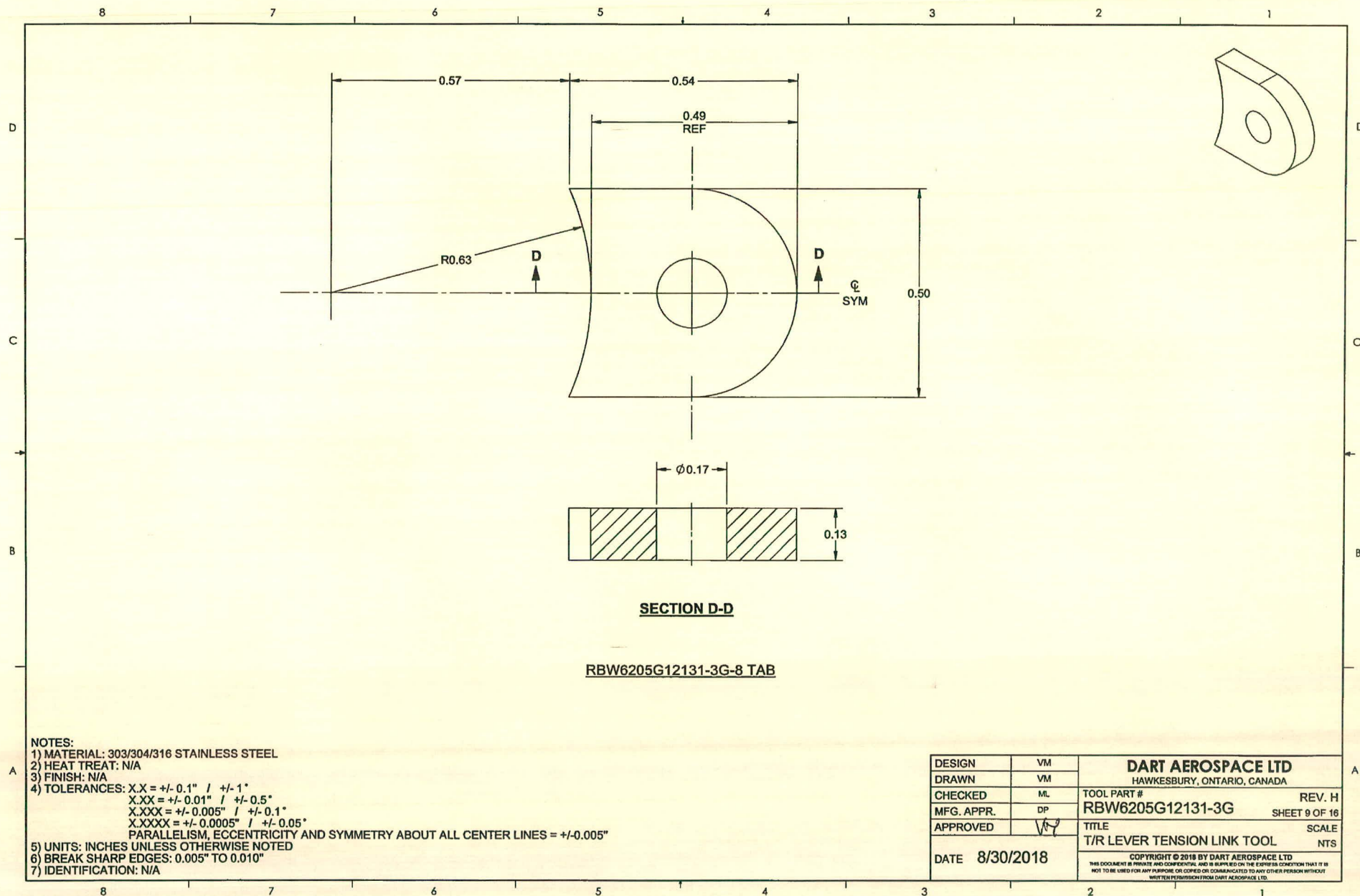
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

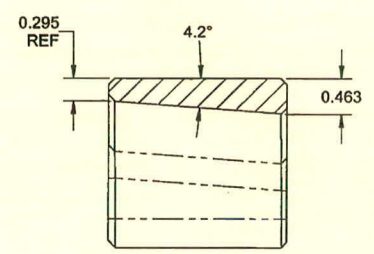
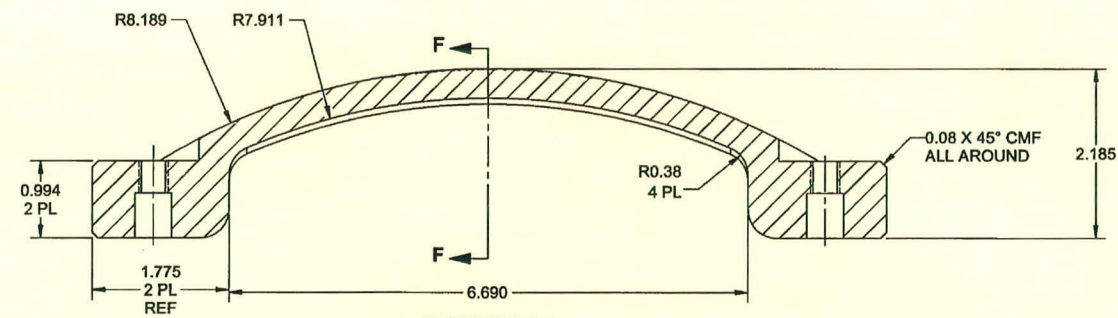
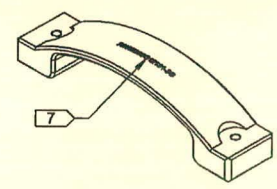
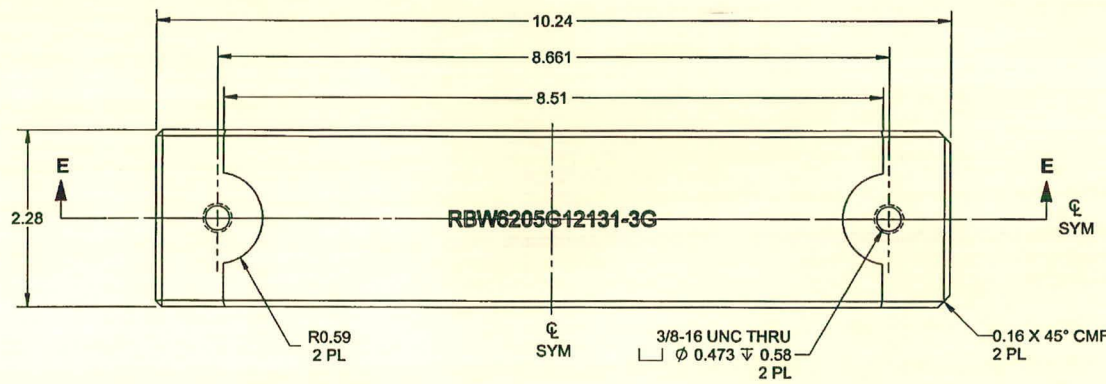
6) BREAK SHARP EDGES: 0.005" TO 0.010"

7) IDENTIFICATION: N/A

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	ML	TOOL PART #	REV H
MFG. APPR.	DP	RBW6205G12131-3G	SHEET 8 OF 16
APPROVED	VH	TITLE	SCALE
DATE	8/30/2018	T/R LEVER TENSION LINK TOOL	INTS
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8 7 6 5 4 3 2 1

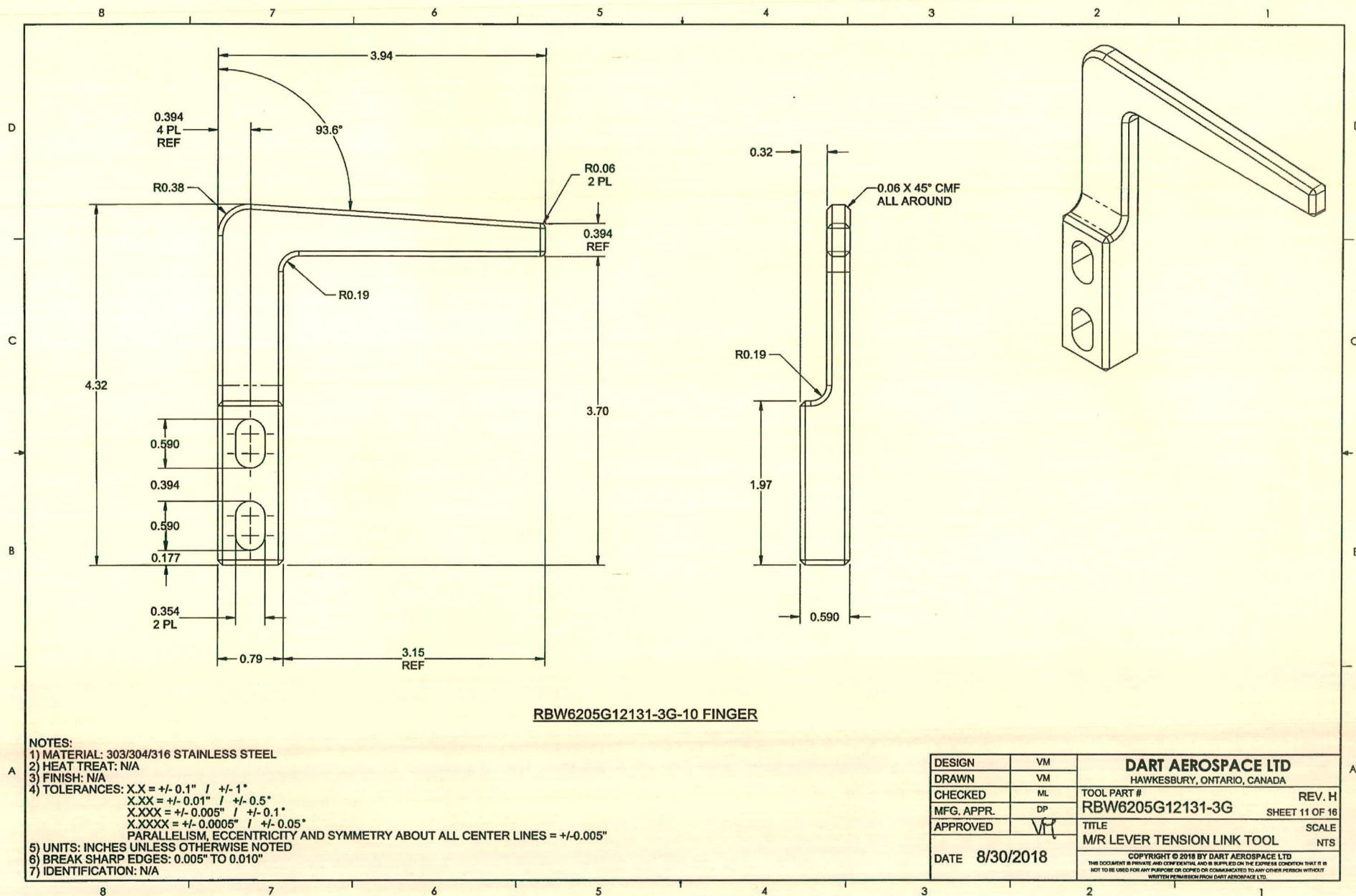


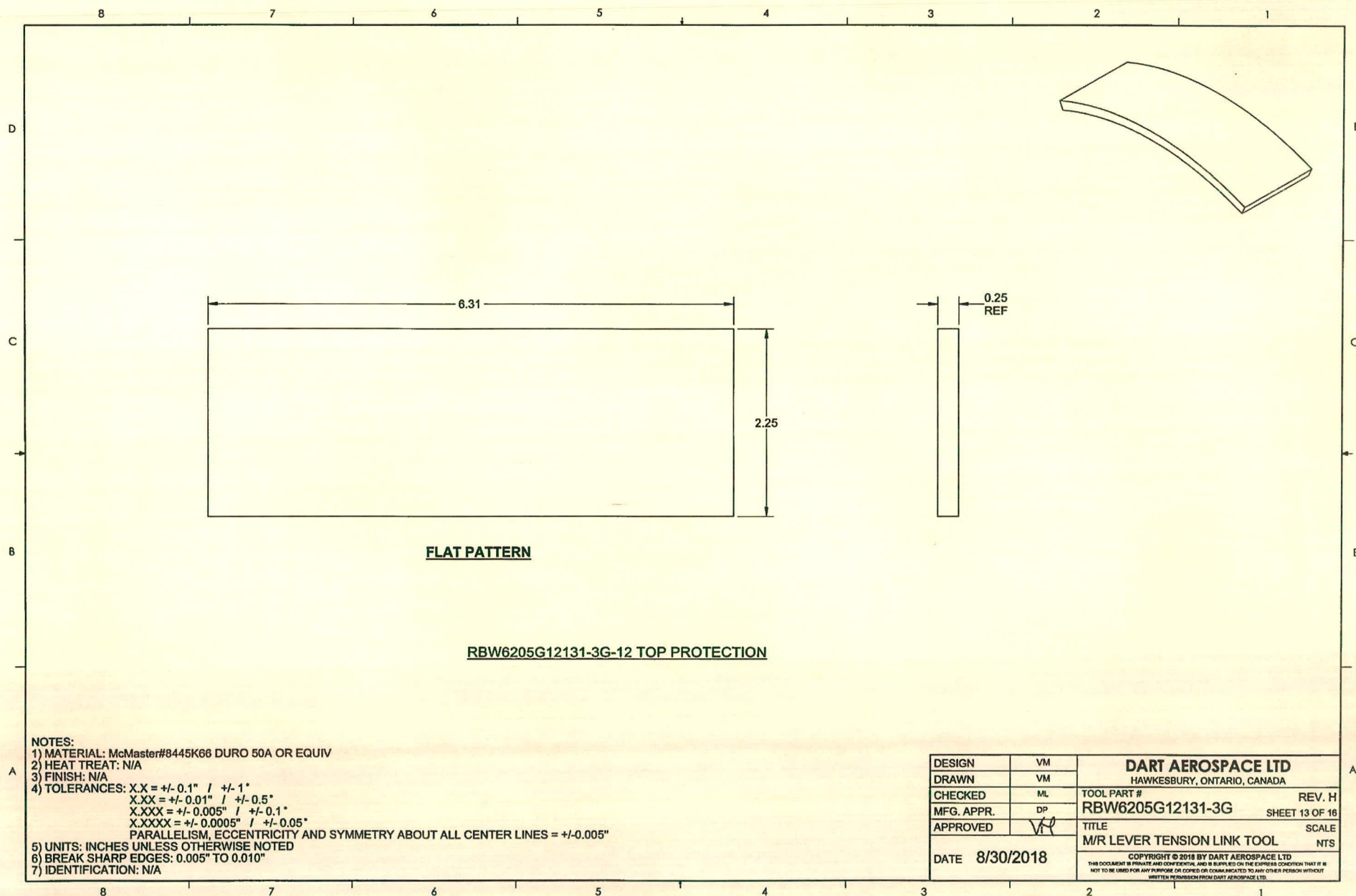
RBW6205G12131-3G-9 TOP

- NOTES:
 1) MATERIAL: 303/304/316 STAINLESS STEEL
 2) HEAT TREAT: N/A
 3) FINISH: N/A
 4) TOLERANCES: X.X = $\pm$ 0.1" / $\pm$ 1°
 X.XX = $\pm$ 0.01" / $\pm$ 0.5°
 X.XXX = $\pm$ 0.005" / $\pm$ 0.1°
 X.XXXX = $\pm$ 0.0005" / $\pm$ 0.05°
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm$ 0.005"
 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 6) BREAK SHARP EDGES: 0.005" TO 0.010"
 7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N AS SHOWN

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	ML	TOOL PART #	REV. H
MFG. APPR.	DP	RBW6205G12131-3G	SHEET 10 OF 16
APPROVED	W	TITLE	SCALE
		M/R LEVER TENSION LINK TOOL	NTS
DATE	8/30/2018	COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

8 7 6 5 4 3 2 1





NOTES:

1) MATERIAL: McMaster#8445K66 DURO 50A OR EQUIV

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°

X.XXXX = +/- 0.0005" / +/- 0.05°

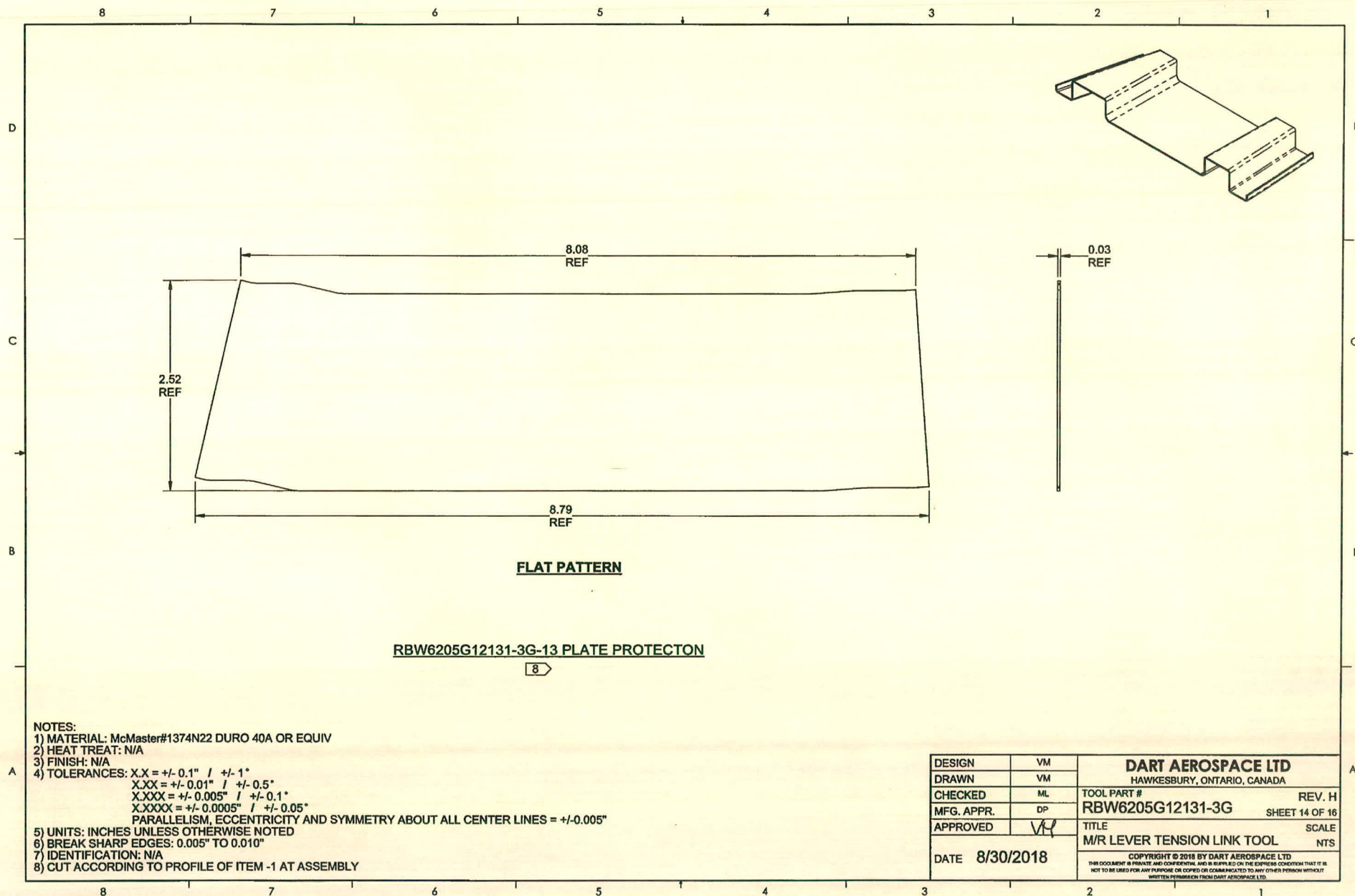
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) BREAK SHARP EDGES: 0.005" TO 0.010"

7) IDENTIFICATION: N/A

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	ML	TOOL PART #	REV. H
MFG. APPR.	DP	RBW6205G12131-3G	SHEET 13 OF 16
APPROVED	W	TITLE	SCALE
		M/R LEVER TENSION LINK TOOL	NTS
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NOTES:

1) MATERIAL: McMaster#1374N22 DURO 40A OR EQUIV

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°

X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

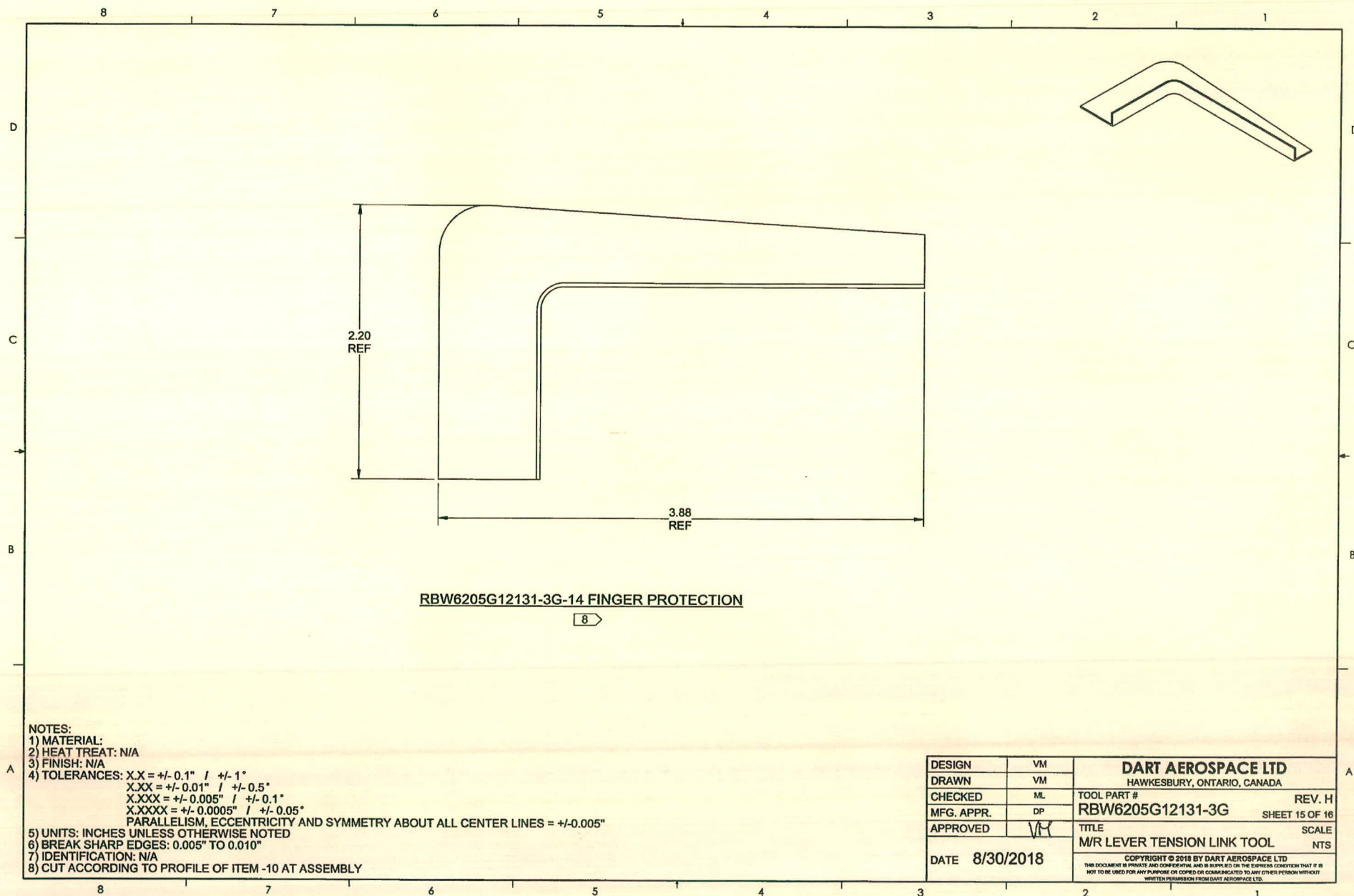
5) UNITS: INCHES UNLESS OTHERWISE NOTED

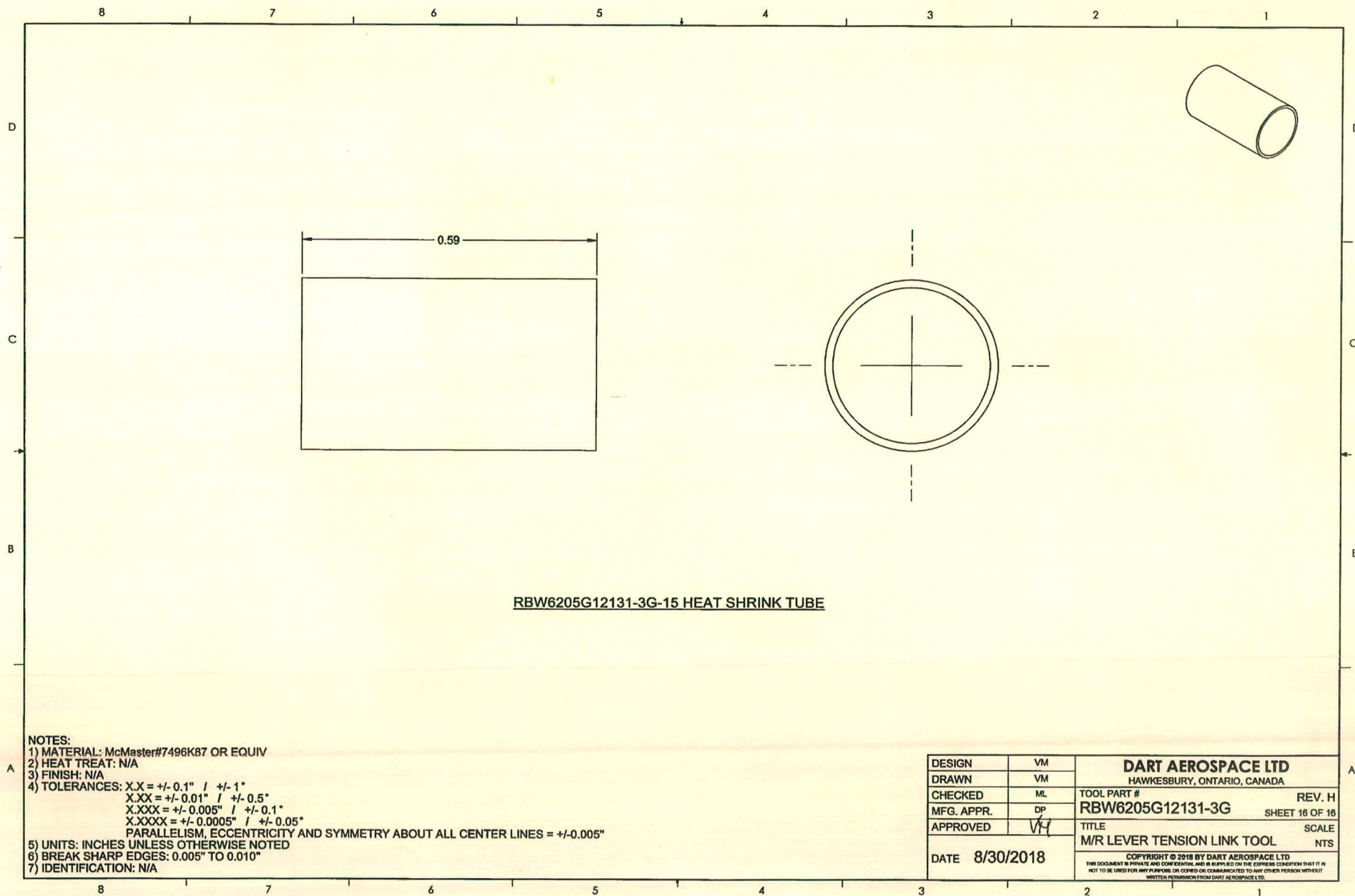
6) BREAK SHARP EDGES: 0.005" TO 0.010"

7) IDENTIFICATION: N/A

8) CUT ACCORDING TO PROFILE OF ITEM -1 AT ASSEMBLY

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	ML	TOOL PART #	REV. H
MFG. APPR.	DP	RBW6205G12131-3G	SHEET 14 OF 16
APPROVED	VP	TITLE	SCALE
DATE	8/30/2018	M/R LEVER TENSION LINK TOOL	NTS
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041265**

Supplier: WEJ001-VC
Wejay Machine Products Co. Ltd
600 O'Connor Drive
Kingston
ON
K7P 1N3 Canada
Phone: 613-384-1662
Fax: 613-384-2997

PO No: PO041265
PO Date: 10/4/18
Due Date: 12/17/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lussier, PatrickPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	184293	RBW6205G12131-3GP	DAS 9 9-89		Main Rotor Lever Tension Link Tool REV H	Firmed	-	12/17/18	2 pcs	0 pcs	2 pcs	\$3,838.00/pcs	\$7,676.00
Line Item Note: SIOP												Grand Total: \$7,676.00	

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A007 FIRSTARICLE INSPECTION (FAI) BY SELLER, (DOCUMENTION MAINTAINED BY SUPPLIER)
A016 PERSONNEL QUALIFICATION
A018 ELECTRICAL EQUIPMENT
A025 CERTIFICATE OF CONFORMANCE
A040 NOTIFICATION OF QUALITY ESCAPE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENTS
MAINTAIN DOCUMENTS ONLY FOR 15 YEARS.

A048 COUNTER-EIT PARTS ADVANCE DETECTION MITIGATION AND DISPOSITION PROGRAM

A049 WEJAY PARTS

Terms & Conditions of purchase: Supplier will provide 100 requirements. To learn in detail, please visit

http://www.plexonline.com/65735f3a-f624-41d9-b9fc-2abeef263e74/Plexus_Control/Report_View

2018-10-04 15:40:00

Order Number: PO041265

Order Date: 2018-10-04

Order Status: Open

Order Type: Standard

Order Reference: 184293

Order Description: Main Rotor Lever Tension Link Tool

Order Quantity: 2 pcs

Order Price: \$7,676.00

Order Total: \$7,676.00

Order Comments: REV H

Order Notes: SIOP

Order History: 10/4/18 15:40:00

Order Status: Open

Order Type: Standard

Order Reference: 184293

Order Description: Main Rotor Lever Tension Link Tool

Order Quantity: 2 pcs

Order Price: \$7,676.00

Order Total: \$7,676.00

Plex 10/4/18 3:40 PM dart.Lussier.Patrick

can't sale price 7216.23\$

200
C
12-8

NO GOODS RETURNED WITHOUT
PRIOR AUTHORIZATION



CHARGED ON OVERDRAFT ACCOUNTS
1.5% PER MONTH (18% PER ANNUM)
RECEIVED BY



600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3

PHONE: (613) 384-1662

FAX: (613) 384-2997

CERTIFICATE OF COMPLIANCE

CUSTOMER: DART AEROSPACE		DATE: DEC.7,2018	
		P.O.# 041265	
		WEJAY JOB# 39284	
I hereby certify that the following material has been inspected/tested and conforms to the requirements and specifications as stated in your contract and as noted below. Any exceptions will be listed as NCR items.			
PART NO.	QTY.	PROCESS (ES)	SPECIFICATION / REV
RBW6205G12131-3GP	2	Fabricate all components as per drawing	RBW6205G12131-3G
		specifications	v.H DAS
			9
			9-89
Material used: Part -2 : Wejay TN#34115-1 Part -3 : Wejay TN#32116-2 Part -4 and -10 : Wejay TN#34397-1B Part -6 : Wejay TN#34504-1 Part -7 : Wejay TN#31282-1 Part -8 : Wejay TN#31571-3 Part -9 : Wejay TN#34493-1 Part -11 : Wejay TN#32429-1			

Records of Inspection/Test will be retained for 5 years minimum.

Yours truly,

Edward Jansen

Authorized Q.A. Signatory

10

100
3
0-00

